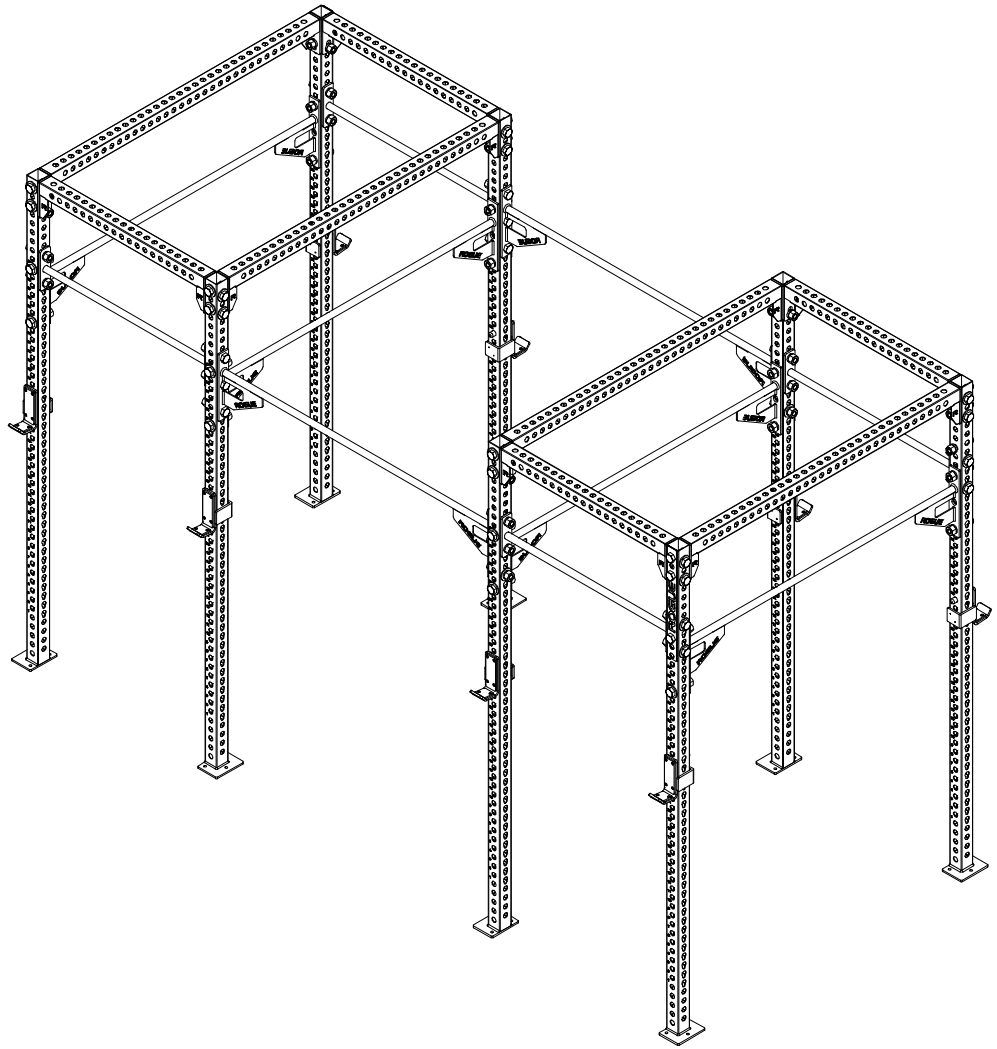
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MONSTER 2.0 M-14 RIG



*NOTE: ASSEMBLING A RIG REQUIRES MULTIPLE PEOPLE.
ASK YOUR FRIENDS FOR HELP WHEN BUILDING

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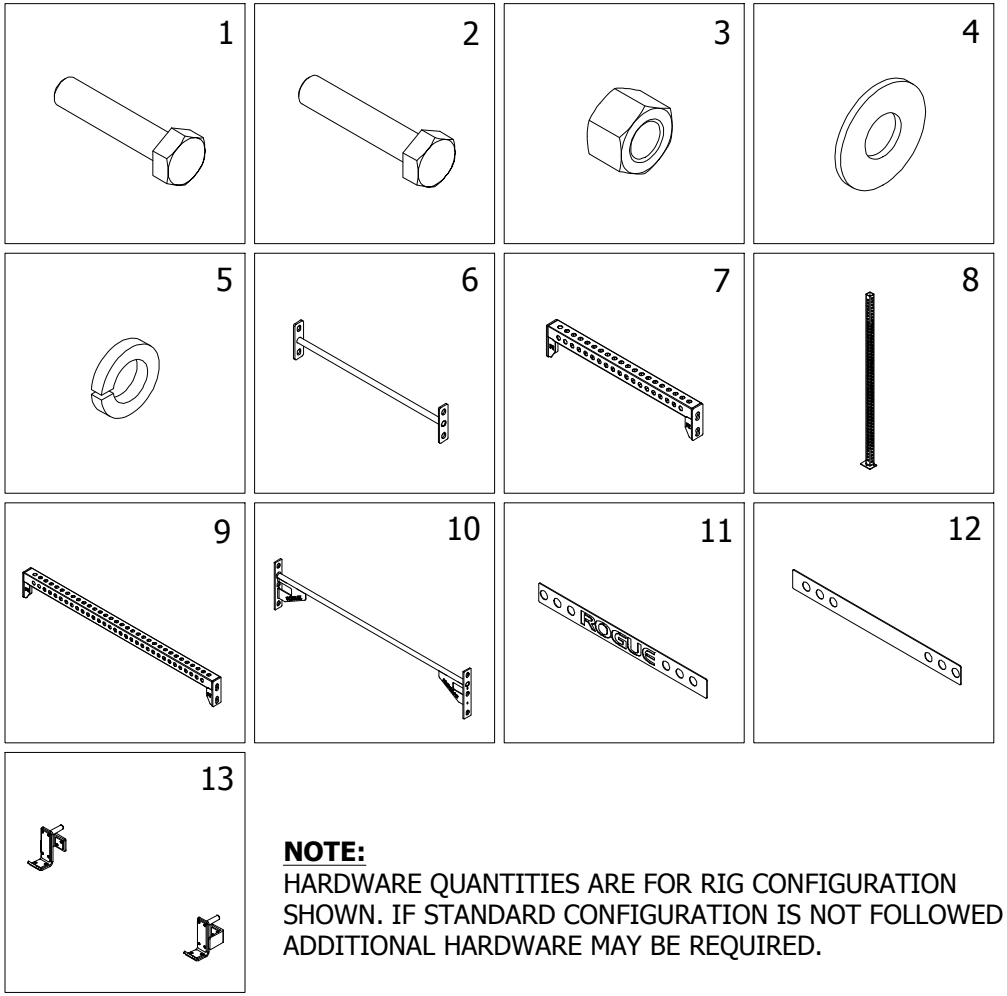
MONSTER 2.0 M-14 RIG

PARTS LIST		
ITEM	QTY	DESCRIPTION
1	61	1"x 4.75" HEX BOLT
2	8	1" x 5" HEX BOLT
3	69	1" HEX NUT
4	55	1" FLAT WASHER
5	69	1" LOCK WASHER
6	4	43" SKINNY PULL-UP BAR
7	4	MONSTER 2.0 43" TOP CROSSMEMBER
8	8	MONSTER 2.0 108" UPRIGHT
9	4	MONSTER 2.0 70" TOP CROSSMEMBER
10	6	MONSTER 2.0 SINGLE 70" PULL-UP BAR
11	2	MONSTER 2.0 NAMEPLATE
12	2	MONSTER 2.0 NAMEPLATE SS BACKER
13	4	MONSTER J-CUP PAIR

NOTES:
1) IT IS HIGHLY RECOMMENDED THAT ALL RIGS ARE SECURELY ANCHORED TO THE FLOOR
2) DO NOT BOLT THE RIG TO THE FLOOR UNTIL IT IS FULLY ASSEMBLED AND ALL HARDWARE IS TIGHTENED.
3) ANCHOR UNIT TO THE FLOOR THROUGH HOLES IN FEET. IF USING RUBBER FLOORING, IT IS HIGHLY RECOMMENDED TO CUT OUT A SECTION OF FLOORING SO THE FEET ANCHOR DIRECTLY TO THE FLOOR.
4) ANCHOR TO A WOOD OR SOLID CONCRETE FLOOR AS FOLLOWS:
A) WOOD: 3/8" x 3.5" WOOD LAG BOLTS.
B) SOLID CONCRETE: 3/8" x 3/5" CONCRETE WEDGE ANCHORS.
C) ANCHORING / MOUNTING HARDWARE NOT INCLUDED.

INCLUDED PARTS

*NOTE: IMAGES NOT SHOWN TO SCALE



NOTE:
HARDWARE QUANTITIES ARE FOR RIG CONFIGURATION SHOWN. IF STANDARD CONFIGURATION IS NOT FOLLOWED ADDITIONAL HARDWARE MAY BE REQUIRED.

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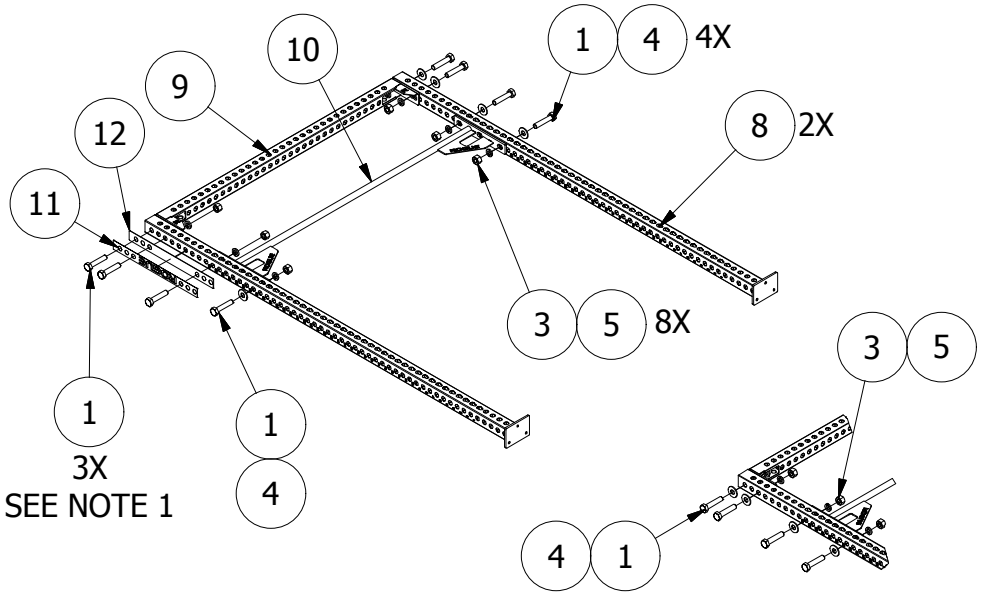
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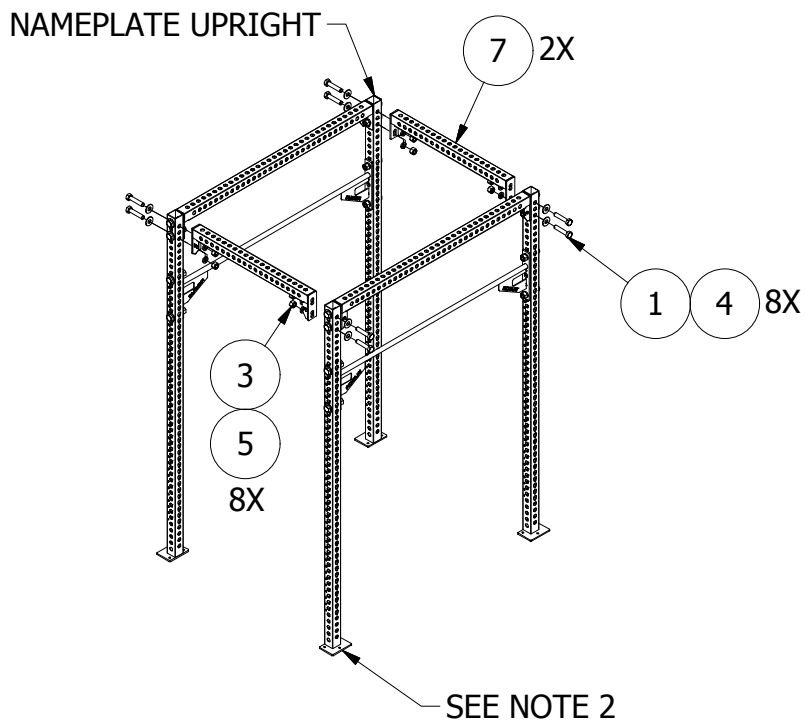
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STEP 1:
BUILD RIG SIDE FRAMES USING ITEM # 8, 9, 10. SECURE USING 1"x4.75" BOLTS, 1" FLAT WASHERS, 1" LOCK WASHERS, AND 1" HEX NUTS.

*BUILD (2) FRAMES WITH NAMEPLATES AND (2) WITHOUT
*DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE RIG IS ASSEMBLED

NOTE 1:
THE NAMEPLATE ACTS AS A FLAT WASHER. ANY BOLTS USED TO MOUNT THE NAMEPLATE WILL NOT USE A FLAT WASHER

STEP 2:
BUILD CAGE USING (1) NAMEPLATE FRAME AND (1) WITHOUT NAMEPLATE. CONNECT WITH ITEM # 7. SECURE USING 1"x4.75" HEX BOLTS, 1" FLAT WASHERS, 1" LOCK WASHER, 1" HEX NUTS.

*REPEAT STEP 2 TO BUILD TWO FULL CAGES.

NOTE 2:
ENSURE FEET FACE OUT IN EACH 43" SECTION

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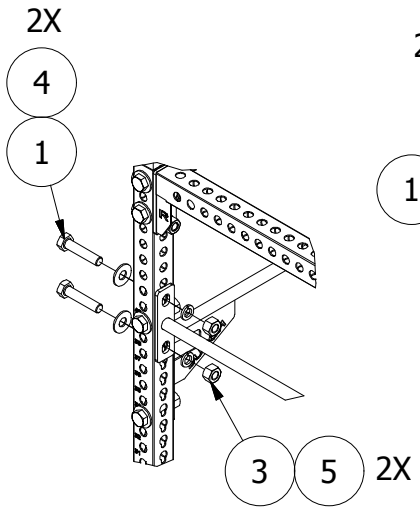
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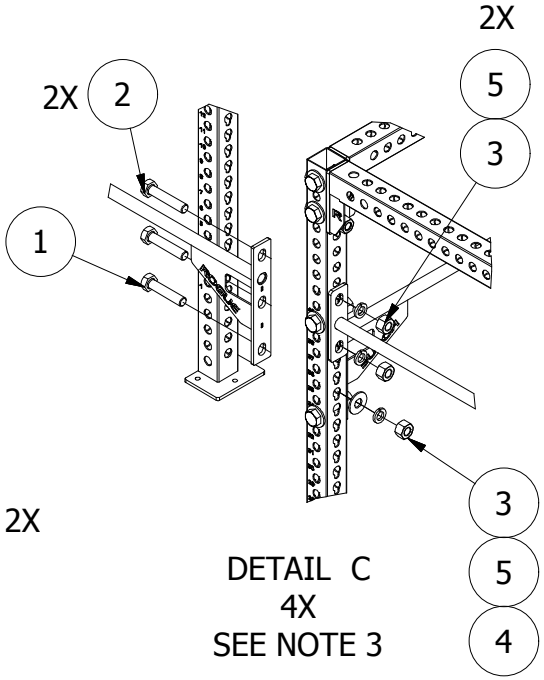
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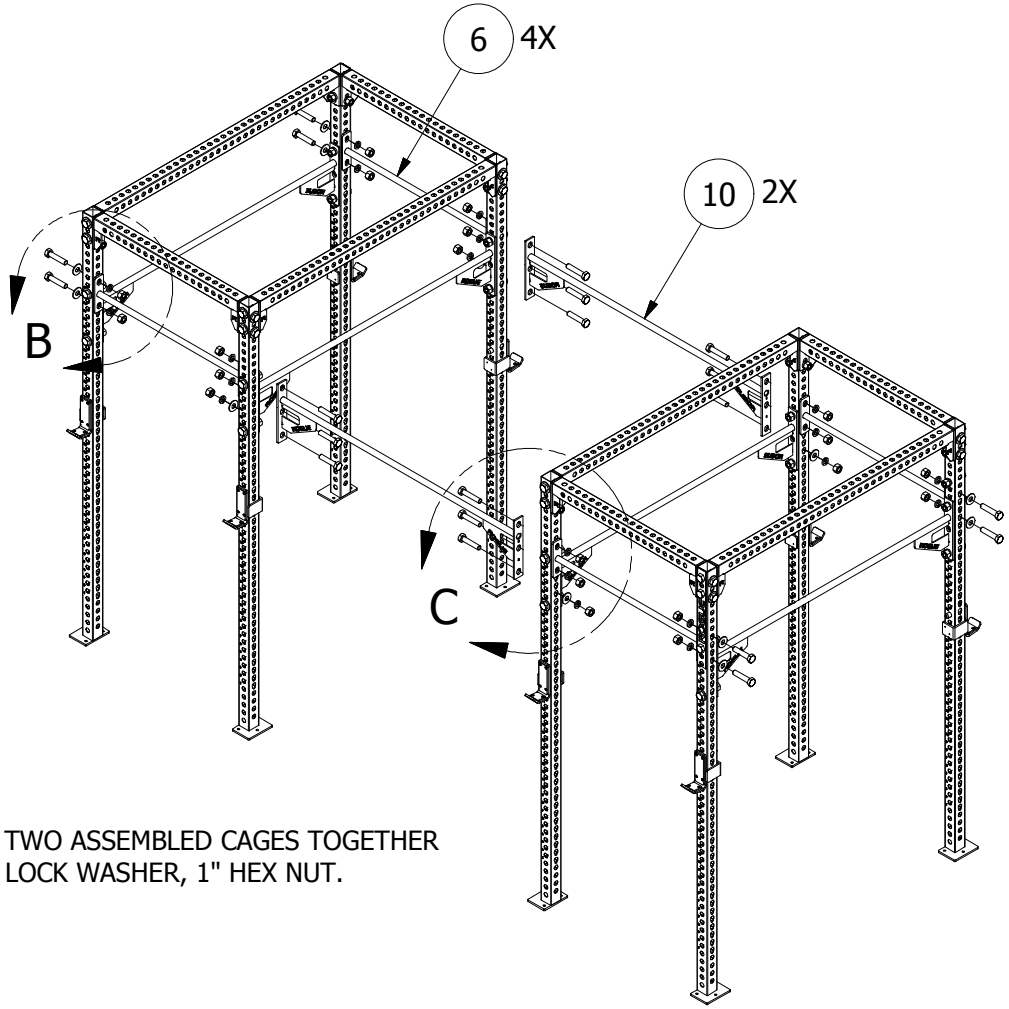
MONSTER 2.0 M-14 RIG



DETAIL B
4X



DETAIL C
4X
SEE NOTE 3



STEP 3:
ADD SHORT PULL-UP BARS ITEM # 6, SEE DETAIL B. CONNECT THE THE TWO ASSEMBLED CAGES TOGETHER USING ITEM # 10. SECURE USING 1"x5" HEX BOLT, 1" FLAT WASHER, 1" LOCK WASHER, 1" HEX NUT.

*BE SURE ONE NAMEPLATE UPRIGHT IS SHOWING ON EITHER SIDE.
*FULLY TIGHTEN ALL HARDWARE

NOTE 3:
ANY HEX BOLT SHARED BETWEEN 43" SINGLE PULL-UP BAR, ITEM # 6, & 70" SINGLE PULL-UP BAR, ITEM # 10, WILL NOT RECIEVE A FLAT WASHER. SEE DETAIL C

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